



## Braze Continuity Letter Directions

1. NITC's most current braze continuity letter must be used. The braze continuity letter is available on our website at [www.nationalitc.com](http://www.nationalitc.com) or from our office.
2. The braze continuity letter must
  - a. be on contractor or J.A.T.C. letterhead.
  - b. be signed by a contractor or by an authorized representative of the company, that witnessed the braze.
  - c. have a date for the most recent brazement that is prior to the expiration date of the brazer's certification.
3. When continuity is properly submitted, the brazing certification will be extended for six months from the date of the recent brazement. The date of last brazement cannot be post-dated. The Continuity Form must be received after the date of most recent brazement.
4. Please refer to the completed form below as an example. Blank braze continuity letters are titled "Installer-Brazer Continuity Form" and are available under the *Medical Gas Installer Certification* section at [www.nationalitc.com](http://www.nationalitc.com).



ISO 9001:2008 Certified

Send to: NITC, 501 Shatto Place, Suite 201, Los Angeles, CA 90020 Office: (877) 457-6482 Fax: (213) 382-2501

**RECORD OF CONTINUITY BRAZER QUALIFICATION FOR MEDICAL GAS & VACUUM SYSTEMS**

We wish to use provision QB-322 of the ASME Section IX Boiler and Pressure Vessel Code:

Renewal of qualification of the performance qualification is required when a brazer or brazing operator has not used the **specific brazing process for a period of 6 months** or more; or when there is a specific reason to question the ability to make brazes that meet the specification.

We also wish to comply with the NFPA99 Health Care Facilities Code:

Performance qualifications of brazers shall remain in effect indefinitely, unless the brazer does not braze with the **qualified procedure for a period exceeding 6 months** or there is a specific reason to question the ability of the braze.

BRAZER NAME John Doe  
BRAZER STREET ADDRESS 501 Shatto Place  
CITY, STATE, AND ZIP Los Angeles, CA 90020  
SOCIAL SECURITY # or CARD I.D.# XXX- 45 - 6789 / ID# 1234567  
RESIDENCE PHONE (555)555-5555 CELLULAR PHONE (555)555-5555

This individual has brazed using the qualified process and specific brazing procedure listed below.

NITC BPS# **13-BPS148**

This individual has not exceeded a period of six (6) months without making a braze to this procedure and continues to demonstrate the ability to make sound brazes.

DATE OF MOST RECENT BRAZEMENT \_\_\_\_\_ (Must be on or before expiration date)

Note: This individual's braze qualification will be extended six (6) months from the date entered above.

7/15/2008 DATE OF MOST RECENT BRAZEMENT (must be on or before expiration date)  
*Note: Your braze certification will be extended 6 months from the date of most recent brazement. (Example the Expiration date will be 01/15/09)*

Sincerely, Jaime Valdivia  
Print Name of Contractor or authorized representative

Signature of Contractor or authorized representative

representative  
(Individual that witnessed brazement)

(Individual that witnessed brazement)

Executive Vice President  
Title of signer

NITC  
Name of Company